

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61195

Wednesday, August 11, 2010 10:04:33 AM

Page 2

Item ID: D3278-2

Accept

Setup Start

Revision ID:

Stop

Item Name: Support

Start Date: 8/11/2010 Start Qty: 30.00

Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 30.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	SA 10/08/19			30	0		
140 HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00	7M 10/08/23			30x	0		
150 Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START TIME: 11:15 320° FINISH TIME: 11:45	0.00 0.00				30	BR	10-8-24	

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Picklist Print

Wednesday, August 11, 2010 10:04:33 AM

Page 1

Work Order ID: 61195



Parent Item: D3278-2



Parent Item Name: Support

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP: ☐A ☐04.04.19 ☐New issue ☐KJ/JLM ☐
IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.00 0		Purchased		No		100	f	50.4220	0.2337	7.38			



6061-T6 Bar 1.00 x 2.00

Location	Loc Qty	Loc Code
MAT	48.192	
112567	0	
→ 115045	48.192	
MAT03	2.23	
112567	2.23	

7.38 *ml 10/08/16*

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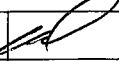
NOTE: Date & initial all entries

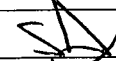
DART AEROSPACE LTD		Work Order: 61195
Description: Support		Part Number: D3278-2
Inspection Dwg: D3278	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST



☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.005/-0.000	.098	/		Vern.	
0.359	+/-0.005	.359	/		↕	
0.609	+/-0.010	.613	/			
0.250	+/-0.010	.249	/			
1.480	+/-0.005	1.480	/			
R0.125	+/-0.010	.125	/		RAD GAGE	
0.119	+0.005/-0.004	.120	/		Vern	
2.439	+/-0.010	2.440	/		"	
1.980	+/-0.010	1.982	/		Vern.	
R0.13	+/-0.030	.13	/		RAD GAGE	
Ø0.257	+0.005/-0.000	.257	/		Vern.	
R0.375	+/-0.010	.375	/		RAD GAGE	
0.875	+/-0.010	.875	/		Vern	
0.500	+/-0.010	.500	/		"	
R0.400	+/-0.010	.400	/		RAD GAGE	
R1.00	+/-0.030	1.00	/		RAD GAGE	
1.720	+/-0.010	1.722	/		Vern.	
R0.125	+/-0.010	.125	/		RAD GAGE	
0.125	+/-0.010	.125	/		Vern.	

Measured by: 
Date: 10.8.18

Audited by: 
Date: 10/03/19

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue P/O D3278-041	KJ/JLM	
B	05.06.08	0.359 was 0.365; 0.119 was 0.125	KJ/JLM	
C	07.09.26	Dimensions updated per Dwg Rev. C	KJ/EC 	

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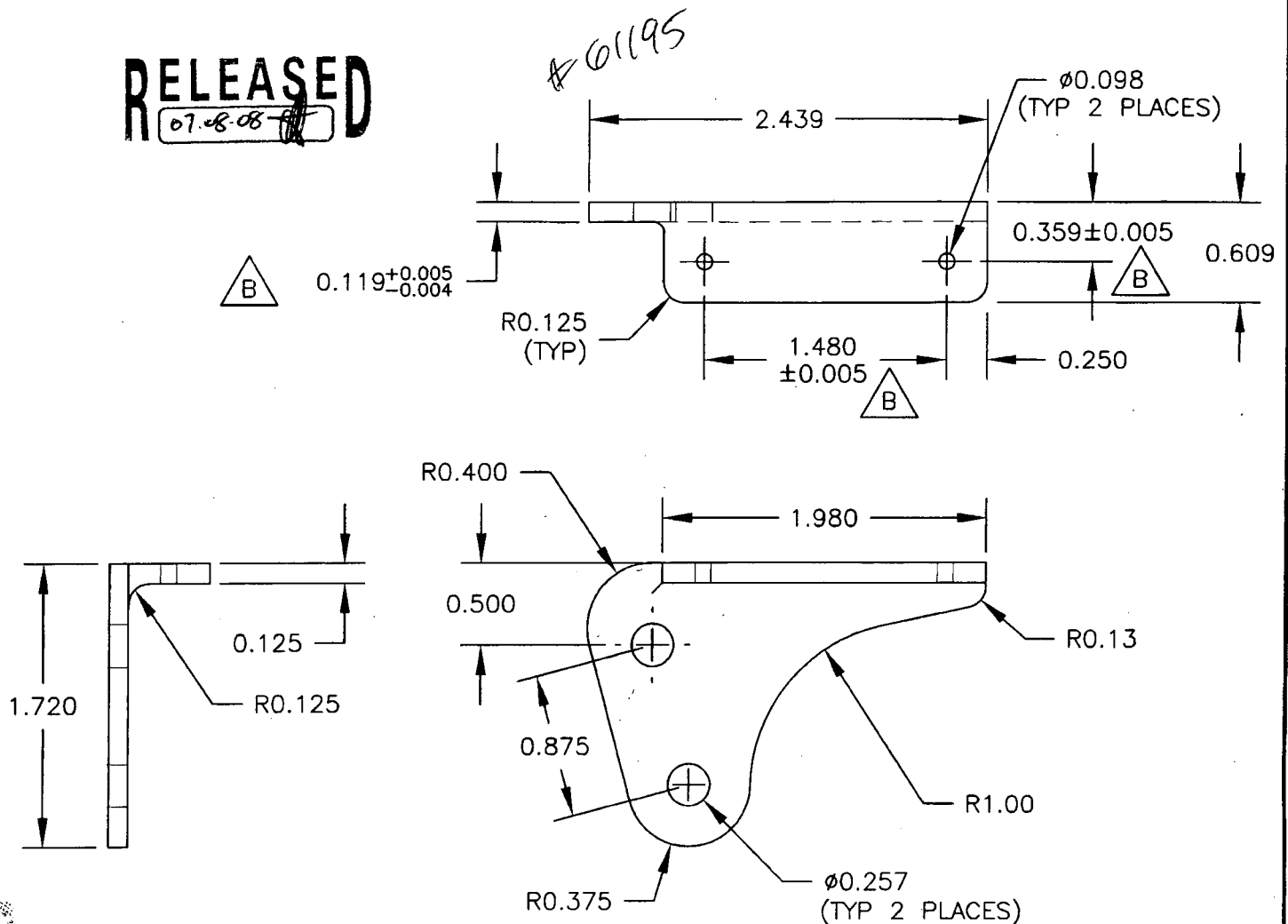
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DART

DESIGN <i>971</i>	DRAWN BY <i>DC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3278	REV. C SHEET 2 OF 3
DATE 07.07.24		TITLE SUPPORT ASSEMBLY	SCALE 1:1

RELEASED
07.08.08**D3278-1 SUPPORT (SHOWN)****D3278-2 SUPPORT (OPPOSITE)**

- 1) MACHINE PER DWG FILE "D3278-1.SLDPRT"
- 2) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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